

Caramelized Copper

SHIMMERING BODY OIL

PRODUCT FORMULARY

Caramelized Copper is a silky, lightweight oil-gel with Versagel® MN — a clear, anhydrous gel based on Isononyl Isononanoate. It glides on like liquid satin, leaving the skin luminous, supple, and softly hydrated. Lightweight yet moisturizing, it delivers a smooth, non-greasy finish and a bronzed copper glow.

Procedure:

1. Add the ingredients of phase A sequentially, mixing until completely homogenous.

Note: Mixing is improved when heated to 75 °C

Formulation:

PHASE	INGREDIENT	INCI	W/W%
A	Versagel MN 1600 T	Isononyl Isononanoate (and) Ethylene/Propylene/Styrene Copolymer (and) Butylene/Ethylene/Styrene Copolymer (and) Pentaerythryl Tetra-di-t-butyl Hydroxyhydrocinnamate	50.00
A	DERMALCARE® LIA MB	Isoamyl Laurate	5.00
A	DOWSIL™ FZ-3196 Fluid	Caprylyl Methicone	43.7
A	Cloisone® Nu-Antique Copper	Mica (and) Iron Oxides (and) Titanium Dioxide	0.70
A	Chione™ Electric Sienna	Synthetic Fluorophlogopite (and) Iron Oxides (and) Silica	0.20
A	Reflects™ Dimensions Shiny Copper	Calcium Sodium Borosilicate (and) Iron Oxides	0.30
A	Chione™ Electric Amber	Iron Oxides (and) Synthetic Fluorophlogopite (and) Silica (and) Tin Oxide	0.10

*Product listed in **bold** is supplied by Calumet, Inc.

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