

Bronzē Rush

SHIMMERING BODY OIL

PRODUCT FORMULARY

Bronze Rush is a lightweight, shimmering oil-gel formulated with Versagel HSQ — a gelled emollient based on Hemisqualane (C13-15 Alkane). The Versagel HSQ provides excellent suspension of fine glitter particles and dries to a smooth velvet finish. The formula is easy to apply, leaving skin with a moisturized radiant glow.

Procedure:

1. Add the ingredients of phase A sequentially, mixing until completely homogenous after each addition.
2. Disperse the pigments into the Caprylic/Capric Triglyceride to obtain a slurry.
3. Add phase B to phase A and mix until completely dispersed.

Formulation:

PHASE	INGREDIENT	INCI	W/W%
A	Versagel® HSQ 200 T	C13-15 Alkane (and) Ethylene/Propylene/Styrene Copolymer (and) Butylene/Ethylene/Styrene Copolymer (and) Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate	70.00
A	Lexol™ GT-865 MB	Caprylic/Capric Triglyceride	8.00
A	LexFeel™ WOW DT	C13-16 Isoalkane, Heptyl Undecylenate	2.00
A	Lexfeel™ 7	Neopentyl Glycol Diheptanoate	8.00
A	Lexfeel™ Natural	Heptyl Undecylenate	7.65
B	Lexol™ GT-865 MB	Caprylic/Capric Triglyceride	3.00
B	Cloisone® Nu-Antique Copper 340XB	Mica (and) Iron Oxides (and) Titanium Dioxide	0.75
B	Cloisone® Super Bronze 250Z	Mica (and) Iron Oxides	0.50
B	Cloisone® Sparkle Bronze 250J	Mica (and) Iron Oxides	0.10

*Product listed in **bold** is supplied by Calumet, Inc..

This formula is distributed by Calumet Refining, LLC ("Calumet"), only for the purpose of promoting the use of mineral oil, petrolatum, Versastique™ and/or Versagel® as components of secondary cosmetic products that are manufactured by Customers of Calumet and for no other purpose. Full Disclaimer and Limitation of Liability available at <https://penreco.com/formulationdisclaimerandliability>