



Velvety Deo Stick

A deodorant stick without the wet, tacky, feeling. The deodorant stick leaves a pleasant after feel, without leaving stains.



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PRODUCTS

Raw Material	Composition	% w/w	Supplier
PHASE A			
Versastique™ ME40T	Hydrogenated Polyisobutene, Butyl Stearate, Isostearyl Alcohol, Butylene/Ethylene/Styrene Copolymer, Ethylene/Propylene/Styrene Copolymer, Dibutyl Lauroyl Glutamide, Pentaerytrityl Tetra-Di-T-Butyl Hydroxyhydrocinnamate	25.00	Penreco
Versagel® MC 1600	Isohexadecane, Ethylene/Propylene/Styrene Copolymer, Butylene/Ethylene/Styrene Copolymer	4.00	Penreco
PHASE B			
Cetearyl Alcohol	Cetearyl Alcohol	17.00	
Blanova® Carnauba Wax Type 1	Carnauba Acid Wax	4.00	Azelis
Mackaderm Lia	Isoamyl Laurate	7.00	Solvay
PHASE C			
Achieve DA 5480	Aluminum Zirconium Tetrachlorohydrate Gly	15.00	Gulbrandsen
PHASE D			
Tapioca Natural 9096	Tapioca Starch	18.00	Agrana
Agenaflo OS 9051	Aluminium Starch Octenylsuccinate	9.00	Agrana
Prof. Dark Jasmine 373	Parfum	1.00	IFF

MIXING INSTRUCTIONS

Mix phase A and heat to 100-110°C, until a clear liquid, then allow to cool to 75°C.
 When at 75°C add phase B, mix until homogenous, then cool to 50°C.
 Add phase C, mixing until homogenous.
 Finally add phase D, mixing until homogenous.