

Dual Effect Glamour Stick

A high impact stick with three color options which can be used on the lips, face or body to achieve the wow effect. This long lasting, high shine glamour stick leaves a non-greasy, soft feel on the skin, making you ready for anything.

Manufacturing instructions

Heat phase A to 115° C.

Add phase B and add phase C, (which has three color options) and mix until homogenous.

Prepare the lipstick mold with a film separating splitting the mold into two sections.

Pour the batch into the first half, and remove the film when set. Leave the half sticks in the mold and pour another color into the remaining half. When fully set remove and place into lipstick components.

Phase	Trade Name	INCI	%w/w
A	Synthetic Wax	Synthetic Wax	15.00
A	Versatique™ ML40T	C12-C15 Alkyl Benzoate, Butyl Stearate, Isostearyl Alcohol, Butylene/Ethylene/Styrene Copolymer, Ethylene/Propylene/Styrene copolymer, Dibutyl Lauroyl Glutamide, Pentaerythrityl Tetra-di-t-butylHydroxyhydrocinnamate	50.00
A	Versagel™ SQ 500T	Squalane, Ethylene/Propylene/Styrene Copolymer, Butylene/Ethylene/Styrene Copolymer, Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate	10.00
B	Caprylic / Capric Triglyceride, Dimethyl isosorbide, Sesamum Indicum Seed Extract ,Tocopherol	Caprylic / Capric Triglyceride, Dimethyl isosorbide, Sesamum Indicum Seed Extract , Tocopherol	5.00
B	Dextrin Isostearate, Caprylic/Capric Triglyceride	Dextrin Isostearate,Caprylic/Capric Triglyceride	10.00
C	Calcium Aluminum Borosilicate, C.I. 77891, Silica, Tin Oxide	Calcium Aluminum Borosilicate, C.I. 77891, Silica, Tin Oxide	20.00
C	Synthetic Sapphire, C.I. 77491, Iron Oxides	Synthetic Sapphire, C.I. 77491, Iron Oxides	20.00
Option 3 - Gold			
C	Synthetic Sapphire, C.I. 77491, C.I. 77891, Tin Oxide	Synthetic Sapphire, C.I. 77491, C.I. 77891, Tin Oxide	20.00

Specification

Aspect: Solid Stick

Stability: 2 Months @ 4, 20, 40, 50° C and Cycle

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