

## PRODUCTS

| Raw Material            | Composition  | % w/w | Supplier                                    |
|-------------------------|--|-------|---|
| <b>PHASE A</b>          |  |       |   |
| Lexsol™ A               | Neopentyl Glycol Diheptanoate, Propylene Glycol Dibenzoate   | 15.00 | Inolex / Azelis                             |
| Eusolex T-Easy (105338) | Titanium Dioxide, Silica, Cetyl Phosphate  | 3.00  | Merck / Azelis                              |
| EUSOLEX® OCR            | Octocrylene  | 10.00 | Merck / Azelis                              |
| EUSOLEX® 9020           | Butyl Methoxydibenzoylmethane  | 2.50  | Merck / Azelis                              |
| EUSOLEX® 4360           | Benzophenone-3   | 2.50  | Merck / Azelis                              |
| OXYNEX® ST LIQUID       | Diethylhexyl Syringlidenemalonate, Caprylic / Capric Triglyceride  | 0.50  | Merck / Azelis                              |
| <b>PHASE B</b>          |  |       |   |
| BLANOVA MULS ECO 77     | Glyceryl Stearate Citrate, Glyceryl Stearate   | 4.00  | Azelis                                      |
| Versagel® ML750-T       | C12-15 Alkyl Benzoate, Ethylene/Propylene/Styrene Copolymer, Butylene/Ethylene/Styrene Copolymer, Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate | 15.00 | <i>penreco</i>                              |
| <b>PHASE C</b>          |  |       |   |
| Deionised Water         | Aqua   | 45.30 |   |
| KELTROL® CG RD          | Xanthan Gum  | 1.00  | C P Kelco / Azelis                          |
| <b>PHASE D</b>          |  |       |   |
| PARATEXIN CPE           | Phenoxyethanol, Chlorphenesin  | 0.70  | Azelis                                      |
| <b>PHASE E</b>          |  |       |   |
| MILD CARE 735           |  | 0.50  | International Flavors & Fragrances / Azelis |

## MIXING INSTRUCTIONS

Premix phase A until homogenous.

Add phase A to phase B and heat to 75°C

Premix phase C and heat to 75°C.

Add phase D to phase C.

Add phase A/B to phase C with high shear mixing.

Cool to 40°C with stirring and add phase E mixing until homogenous.



*penreco*<sup>®</sup>

Versagel<sup>®</sup> for ME