

## REPRIGERATION OILS

## SONTEX®

Sontex<sup>®</sup> is a hybrid process oil, commonly used as a compressor lubricant in refrigeration and other heating, ventilation and air conditioning (HVAC) applications. These products are highly refined and meet the requirements of FDA 21 CFR 178.3620(C).

## **PRODUCT TYPICALS**

PROPERTIES	METHOD	SONTEX® 300-LT	SONTEX® 450	SONTEX® 500-LE
Viscosity @ 100 °F (SUS)	ASTM D2161	299.9	433.2	530.1
Specific Gravity @ 60/60 °F	ASTM D4052	0.8851	0.8870	0.8863
Flash Point, COC (°F)	ASTM D92	415	455	455
Flash Point, COC (°C)	ASTM D92	213	235	235
Pour Point (°F)	ASTM D97	-33	-6	-18
Pour Point (°C)	ASTM D97	-36	- 21	- 28
FDA 21 CFR 178.3620(C)	FDA	Pass	Pass	Pass

## **TECHNICAL ASSISTANCE**

For product or technical questions, contact your Sales Representative or Calumet Product Support at (800) 437-3188 or email technical@calumet.com.



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