## **Flawless Concealer**

A gel stick concealer which has a smooth application with no drag for use on the face.

## **Manufacturing instructions**

Heat phase A to 85°C. Add phase B to phase A, mix using high shear. Pour and set into lipstick mold

Phase	Trade Name	INCI	%w/w
Α	Synthetic Wax	Synthetic Wax	10.00
A	Versastique® ML 40T	Hydrogenated Polyisobutene Butyl Stearate, Isostearyl Alcohol, Butylene/Ethylene/Styrene Copolymer, Ethylene/Propylene/Styrene Copolymer, Dibutyl Lauroyl Glutamide, Pentaerythrityl Tetra- di-t-butyl Hydroxyhydrocinnamate.	47.00
А	Dimethicone, Dimethicone/Vinyl Dimethicone	Dimethicone, Dimethicone/Vinyl Dimethicone	10.00
A	Linum Usitatissimum Seed Oil, Canola Oil, Morus nigra Leaf Extract, Pearl Extract, Tocopherol	Linum Usitatissimum Seed Oil, Canola Oil, Morus nigra Leaf Extract, Pearl Extract, Tocopherol	3.00
В	C.I. 77891, C.I. 77491, C.I. 77492, C.I. 77499, Hydrogenated Olive Oil Stearyl Ester	C.I. 77891, C.I. 77491, C.I. 77492, C.I. 77499, Hydrogenated Olive Oil Stearyl Ester	20.00

## Specification Aspect: Colored Stick Stability: 2 Months @ 4, 20, 40, 50 °C and Cycle

This formula is distributed by Calumet Refining, LLC ("Calumet"), only for the purpose of promoting the use of mineral oil, petrolatum, Versastique™ and/or Versagel® as components of secondary cosmetic products that are manufactured by Customers of Calumet and for no other purpose. Full Disclaimer and Limitation of Liability available at <a href="https://penreco.com/formulationdisclaimerandliability/">https://penreco.com/formulationdisclaimerandliability/</a>

Formulation developed by and printed with permission from Azelis Europe, the Calumet Penreco distributor of Versagel® products in Europe. For questions regarding Azelis formulations please contact your Azelis Sales Representative. Rev 04/22



138 Petrolia St., Karns City, PA 16041 800.437.3188 ■ 724.756.1050 ■ penreco@clmt.com To request a sample, visit penreco.com.

Penreco\* is a registered trademark of Calumet Refining, LLC ("Calumet"), which is a wholly owned subsidiary of Calumet Specialty Products Partners, L.P.