



REFRIGERATION OILS

SONTEX®

Sontex® is a hybrid process oil, commonly used as a compressor lubricant in refrigeration and other heating, ventilation and air conditioning (HVAC) applications. These products are highly refined and meet the requirements of FDA 21 CFR 178.3620(C).

PRODUCT TYPICALS

PROPERTIES	METHOD	SONTEX® 300-LT	SONTEX® 450	SONTEX® 500-LE
Viscosity @ 100 °F (SUS)	ASTM D2161	299.9	433.2	530.1
Specific Gravity @ 60/60 °F	ASTM D4052	0.8851	0.8870	0.8863
Flash Point, COC (°F)	ASTM D92	415	455	455
Flash Point, COC (°C)	ASTM D92	213	235	235
Pour Point (°F)	ASTM D97	-33	-6	-18
Pour Point (°C)	ASTM D97	-36	- 21	- 28
FDA 21 CFR 178.3620(C)	FDA	Pass	Pass	Pass

TECHNICAL ASSISTANCE

For product or technical questions, contact your Sales Representative or Calumet Product Support at (800) 437-3188 or email technical@calumet.com.

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