

***penreco***<sup>®</sup>

**Versagel<sup>®</sup> SQ 1600 T**  
***Be... Clean***

A foaming face and body scrub  
to scrub the day away

## Be... Clean

### PRODUCTS

| Raw Material                            | Composition   | % w/w | Supplier        |
|---|---|-------|-----------------|
| <b>PHASE A</b>                          |   |       |                 |
| Versagel SQ1600 T                       | Squalane, Ethylene/Propylene/Styrene Copolymer, Butylene/Ethylene/Styrene Copolymer, Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate | 49.50 | Penreco         |
| Temest IPP                              | Isopropyl Palmitate   | 5.00  | Temix Oleo      |
| Temest 99                               | Isononyl Isononoate   | 8.40  | Temix Oleo      |
| Actiphyte of Cucumber Lipo S            | Carthamus Tinctorius (Safflower) Seed Oil; Cucumis Sativus (Cucumber) Fruit Extract   | 3.00  | Active Organics |
| Blanova AOX Mixed Tocopherols 70% (nat) | Tocopherol  | 0.20  | Azelis          |
| <b>PHASE B</b>                          |   |       |                 |
| Blanova Tens APG 1200                   | Aqua; Lauryl Glucoside  | 7.30  | Azelis          |
| <b>PHASE C</b>                          |   |       |                 |
| Deionized Water                         | Aqua  | 15.30 |                 |
| Citric Acid                             | Citric Acid   | 0.50  | Lonza           |
| Actiscrub P                             | Papaver Somniferum (Poppy) Seed   | 3.00  | Active Organics |
| Mackol CAS-100N                         | Sodium Coco Sulfate   | 7.50  | Solvay          |
| <b>PHASE D</b>                          |   |       |                 |
| Completely Nuts                         | Perfume   | 0.30  | IFF             |

### MIXING INSTRUCTIONS

Heat phase A and mix until clear.

Add phase B to phase A mixing until homogenous.

Add phase C to phase A mixing until homogenous.

Add phase D to phase A mixing until homogenous.